AMENDMENTS

In the Claims:

1-23. (Canceled)

24. (Previously Presented) Stock material for a container body of an insulating paper container, comprising:

a base paper;

a first thermoplastic synthetic resin film laminated on an inner wall surface of said base paper;

a second thermoplastic synthetic resin film laminated on an outer wall surface of said base paper wherein said second thermoplastic synthetic resin film is expandable by heat treatment; and

an ink which expands commensurately with the expansion of said second thermoplastic film applied on an outer surface of the second thermoplastic resin film.

25. (Currently Amended) [[Stock]] The stock material according to claim 24, wherein said ink is applied as a primer on the outer surface of the second thermoplastic synthetic resin film.

26. (Currently Amended) [[Stock]] The stock material according to claim 25, wherein said ink applied as said primer is white.

27. (Previously Presented) The stock material according to claim 24, wherein the outer surface is printed with indicia using separately prepared ink.

28. (Previously Presented) The stock material according to claim 25, wherein the outer surface is printed with indicia using separately prepared ink.

29. (Previously Presented) The stock material according to claim 26, wherein the outer surface is printed with indicia using separately prepared ink.

30. (Previously Presented) The stock material according to claim 24, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

31. (Previously Presented) The stock material according to claim 25, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

32. (Previously Presented) The stock material according to claim 26, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

33. (Previously Presented) The stock material according to claim 27, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with a layer of self-expansile ink.

34. (Previously Presented) The stock material according to claim 24, wherein the second thermoplastic synthetic resin film is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

35. (Previously Presented) The stock material according to claim 25, wherein the second thermoplastic synthetic resin film is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

36. (Previously Presented) The stock material according to claim 26, wherein the second thermoplastic synthetic resin film is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

37. (Previously Presented) The stock material according to claim 27, wherein the second thermoplastic synthetic resin film is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

38. (Previously Presented) The stock material according to claim 30, wherein the second thermoplastic synthetic resin film is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

39. (Previously Presented) The stock material according to claim 24, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

40. (Previously Presented) The stock material according to claim 25, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

41. (Previously Presented) The stock material according to claim 26, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

42. (Previously Presented) The stock material according to claim 27, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

43. (Previously Presented) The stock material according to claim 30, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

44. (Previously Presented) The stock material according to claim 34, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

45. (Previously Presented) An insulating paper container comprising:

a container body and a bottom wall;

a first thermoplastic synthetic resin film laminated on an inner wall surface of a base paper of said container body and said bottom wall;

a second thermoplastic synthetic resin film laminated on an outer wall surface of said base paper of said container body; and

an ink which expands commensurately with expansion of said second thermoplastic film applied on an outer surface of the second thermoplastic resin film so that said ink follows the expansion of said second thermoplastic synthetic resin film;

wherein said second thermoplastic synthetic resin film is expanded.

46. (Previously Presented) The insulating paper container according to claim 45, wherein the outer surface of the second thermoplastic synthetic resin layer is expandable by heating treatment and has applied thereto said ink as a primer.

47. (Previously Presented) The insulating paper container material according to claim 46, wherein said ink applied as said primer is white.

48. (Previously Presented) The insulating paper container according to claim 45, wherein the upper surface of said ink is printed with indicia using separately prepared ink.

49. (Previously Presented) The insulating paper container according to claim 46, wherein the upper surface of said ink is printed with indicia using separately prepared ink.

50. (Previously Presented) The insulating paper container according to claim 47, wherein the upper surface of said ink is printed with indicia using separately prepared ink.

51. (Previously Presented) The insulating paper container according to claim 45, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

52. (Previously Presented) The insulating paper container according to claim 46, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

53. (Previously Presented) The insulating paper container according to claim 47, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

54. (Previously Presented) The insulating paper container according to claim 48, wherein an interface defined between the base paper and the second thermoplastic synthetic resin film is at least partially filled with self-expansile ink.

55. (Previously Presented) The insulating paper container according to claim 45, wherein the second thermoplastic synthetic resin film is laminated on an outer wall surface of the base paper of the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the outer wall surface of the base paper of the bottom wall to heating treatment.

56. (Previously Presented) The insulating paper container according to claim 46, wherein the second thermoplastic synthetic resin film is laminated on an outer wall surface of the base paper of the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the outer wall surface of the base paper of the bottom wall to heating treatment.

57. (Previously Presented) The insulating paper container according to claim 47, wherein the second thermoplastic synthetic resin film is laminated on an outer wall surface of the base paper of the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the outer wall surface of the base paper of the bottom wall to heating treatment.

58. (Previously Presented) The insulating paper container according to claim 48, wherein the second thermoplastic synthetic resin film is laminated on an outer wall surface of the base paper of the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the outer wall surface of the base paper of the bottom wall to heating treatment.

59. (Previously Presented) The insulating paper container according to claim 51, wherein the second thermoplastic synthetic resin film is laminated on an outer wall surface of the base paper of the bottom wall and said second thermoplastic synthetic resin film is expanded by subjecting the outer wall surface of the base paper of the bottom wall to heating treatment.

60. (Previously Presented) The insulating paper container according to claim 45, wherein the second thermoplastic synthetic resin film is further laminated on an outer surface of the first thermoplastic synthetic resin film on the base paper of the bottom wall, and wherein the

second thermoplastic synthetic resin film laminated on the base paper of the container body is expanded by subjecting the lamination to heating.

61. (Previously Presented) The insulating paper container according to claim 46, wherein the second thermoplastic synthetic resin film is further laminated on an outer surface of the first thermoplastic synthetic resin film on the base paper of the bottom wall, and wherein the second thermoplastic synthetic resin film laminated on the base paper of the container body is expanded by subjecting the lamination to heating.

62. (Previously Presented) The insulating paper container according to claim 47, wherein the second thermoplastic synthetic resin film is further laminated on an outer surface of the first thermoplastic synthetic resin film on the base paper of the bottom wall, and wherein the second thermoplastic synthetic resin film laminated on the base paper of the container body is expanded by subjecting the lamination to heating.

63. (Previously Presented) The insulating paper container according to claim 48, wherein the second thermoplastic synthetic resin film is further laminated on an outer surface of the first thermoplastic synthetic resin film on the base paper of the bottom, and wherein the second thermoplastic synthetic resin film laminated on the base paper of the container body is expanded by subjecting the lamination to heating.

64. (Previously Presented) The insulating paper container according to claim 51, wherein the second thermoplastic synthetic resin film is further laminated on an outer surface of the first thermoplastic synthetic resin film on the base paper of the bottom wall, and wherein the second thermoplastic synthetic resin film laminated on the base paper of the container body is expanded by subjecting the lamination to heating.

65. (Previously Presented) The insulating paper container according to claim 55, wherein the second thermoplastic synthetic resin film is further laminated on an outer surface of the first thermoplastic synthetic resin film on the base paper of the bottom wall, and wherein the

second thermoplastic synthetic resin film laminated on the base paper of the container body is expanded by subjecting the lamination to heating.

66. (Previously Presented) The insulating paper container according to claim 45, wherein the second thermoplastic synthetic resin film is expandable by heat treatment and is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

67. (Previously Presented) The insulating paper container according to claim 46, wherein the second thermoplastic synthetic resin film is expandable by heat treatment and is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

68. (Previously Presented) The insulating paper container according to claim 47, wherein the second thermoplastic synthetic resin film is expandable by heat treatment and is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

69. (Previously Presented) The insulating paper container according to claim 48, wherein the second thermoplastic synthetic resin film is expandable by heat treatment and is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

70. (Previously Presented) The insulating paper container according to claim 51, wherein the second thermoplastic synthetic resin film is expandable by heat treatment and is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

71. (Previously Presented) The insulating paper container according to claim 55, wherein the second thermoplastic synthetic resin film is expandable by heat treatment and is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

72. (Previously Presented) The insulating paper container according to claim 60, wherein the second thermoplastic synthetic resin film is expandable by heat treatment and is made of a low density polyethylene having a melt flow rate of 8-15 g/10 min and a thickness of 0.03-0.07 mm.

73. (Previously Presented) The insulating paper container according to claim 45, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

74. (Previously Presented) The insulating paper container according to claim 46, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

75. (Previously Presented) The insulating paper container according to claim 47, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

76. (Previously Presented) The insulating paper container according to claim 48, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

77. (Previously Presented) The insulating paper container according to claim 51, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

78. (Previously Presented) The insulating paper container according to claim 55, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

79. (Previously Presented) The insulating paper container according to claim 60, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

80. (Previously Presented) The insulating paper container according to claim 66, wherein the first thermoplastic synthetic resin film is not expandable by heat treatment and is made of a medium density polyethylene having a melt flow rate of 4-8 g/10 min.

81. (Original) The insulating paper container according to claim 45, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

82. (Original) The insulating paper container according to claim 46, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

83. (Original) The insulating paper container according to claim 47, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

84. (Original) The insulating paper container according to claim 48, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

85. (Original) The insulating paper container according to claim 51, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

86. (Original) The insulating paper container according to claim 55, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

87. (Original) The insulating paper container according to claim 60, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

88. (Original) The insulating paper container according to claim 66, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

89. (Original) The insulating paper container according to claim 73, wherein the base paper has a basis weight of 150-350 g/m^2 and a moisture content of 5-9%.

90. (Currently Amended) The insulating paper container according to claim 45, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

91. (Currently Amended) The insulating paper container according to claim 46, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

92. (Currently Amended) The insulating paper container according to claim 47, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

93. (Currently Amended) The insulating paper container according to claim 48, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

94. (Currently Amended) The insulating paper container according to claim 51, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

95. (Currently Amended) The insulating paper container according to claim 55, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

96. (Currently Amended) The insulating paper container according to claim 60, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

97. (Currently Amended) The insulating paper container according to claim 66, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

98. (Currently Amended) The insulating paper container according to claim 73, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

99. (Currently Amended) The insulating paper container according to claim 81, wherein the base paper is the product ~~obtained by one~~ of a paper making process which employs a fortlinear paper machine [[and]] or a cylinder paper machine to produce the base paper.

100-144. (Canceled)

145. (Currently Amended) A stock material comprising:

a base paper;

a first thermoplastic synthetic resin film laminated on a first side of the base paper;

a second thermoplastic synthetic resin film laminated on a second side of the base paper, the second thermoplastic synthetic resin film being expandable by heat treatment, the first thermoplastic synthetic resin having a higher melting point than the second thermoplastic synthetic resin; and

ink on an outer surface of the second thermoplastic synthetic resin film, said ink capable of following the expansion of the second thermoplastic synthetic resin film when the second thermoplastic synthetic resin film is expanded by heat treatment.

146. (Previously Presented) The stock material of claim 145, wherein the first thermoplastic synthetic resin has a melting point of from 130°C to 135°C and the second thermoplastic synthetic resin film has a melting point of from 105°C to 110°C.